



# Experimental Study of Cement Mortar-Steel Fiber Reinforced Rammed Earth Wall

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# Main Contents

- Background
- Introduction of Rammed Earth
- Numerical Analysis by FEM
- Experimental study
  - Wall Model Design
  - Loading System and Data Collection
  - The CMSF Reinforcement
  - Test Results and Analysis
- Conclusions



# 1、Background

**Snow and frozen rain disaster  
2008, South China**



**Houses destroyed  
/Severely damaged**





## 2、 Introduction of Rammed Earth

### 2.1 Examples of Rammed Earth Structure



Tulou in Fujian



Peifeng Pagoda,  
Qing Dynasty



Old houses in Guangdong





## 2.2 Applications in Ancient China



**Straight Highway of Empire Qin**



**Jiaoshan emplacement, Jiangsu**



**Tongwan Castle, Shaanxi  
The Northern and Southern Dynasties**



**Coffin in the Tomb, Guangxi**



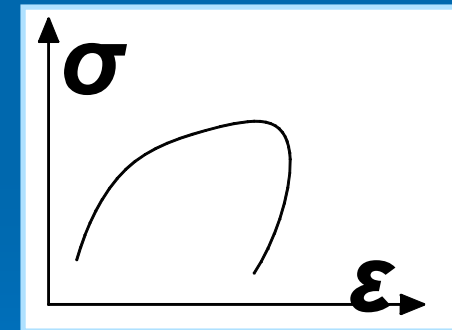
## 2.3 Advantage of Rammed Earth Material

➤ Low-carbon property



➤ Convenient availability

➤ Good mechanical characteristic



➤ Economical



## 2.4 Composition of Rammed Earth



**Lime**



**Yellow Clay**



**Sand**

**Rammed earth**



# 3、 Numerical Analysis

## 3.1 Similarity Principle

|                   | Practical  | Model      | Similarity Constant            |
|-------------------|------------|------------|--------------------------------|
| Height            | 3000mm     | 1500mm     | $S_H = 1/2$                    |
| Width             | 4000mm     | 2000mm     | $S_B = 1/2$                    |
| Thickness         | 240mm      | 240mm      | $S_T = 1$                      |
| Ultimate Stress   | $\sigma_p$ | $\sigma_m$ | $S_\sigma = 1$                 |
| Ultimate Capacity | $F_p$      | $F_m$      | $S_F = S_\sigma S_B S_T = 1/2$ |





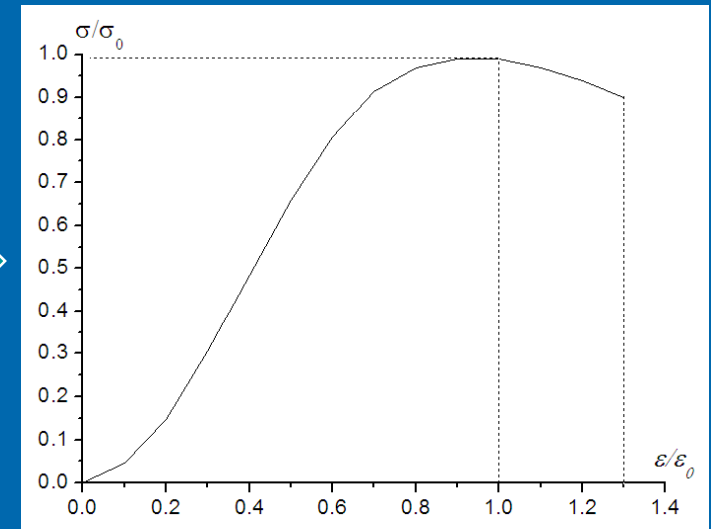
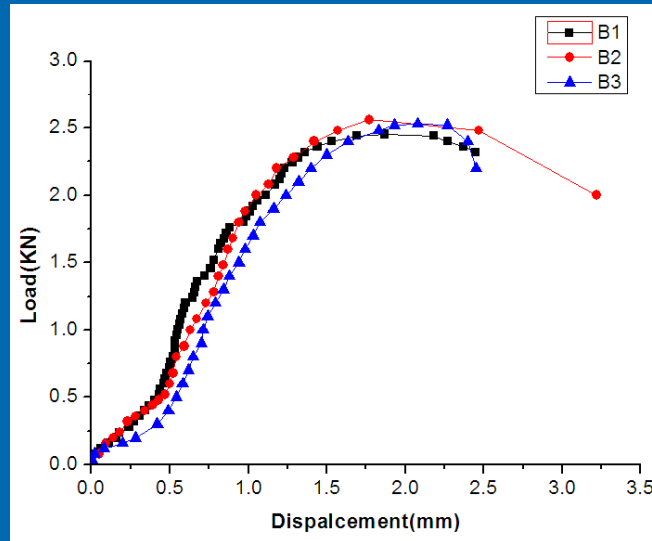
## 3.2 Material Parameters

| Sample | Length<br>(mm) | Failure load<br>(KN) | Compressive<br>strengths (Kpa) | Mean value<br>(Kpa) |
|--------|----------------|----------------------|--------------------------------|---------------------|
| B1     | 70             | 2.45                 | 500                            |                     |
| B2     | 71             | 2.56                 | 522                            | 512.7               |
| B3     | 71             | 2.53                 | 516                            |                     |

| Water content<br>$w\%$ | Dry density<br>$\rho_d(\text{kg}/\text{m}^3)$ | Cohesion<br>(Kpa) | Friction<br>angle ( $^\circ$ ) |
|------------------------|---|-------------------|--------------------------------|
| 19.5                   | 1780  | 110.54            | 14.9                           |



# 3.3 Constitutive Model



Least Square Method

$$\frac{\sigma}{\sigma_0} = 3\left(\frac{\epsilon}{\epsilon_0}\right)^4 - 8.78\left(\frac{\epsilon}{\epsilon_0}\right)^3 + 7.33\left(\frac{\epsilon}{\epsilon_0}\right)^2 - 0.62\left(\frac{\epsilon}{\epsilon_0}\right)$$

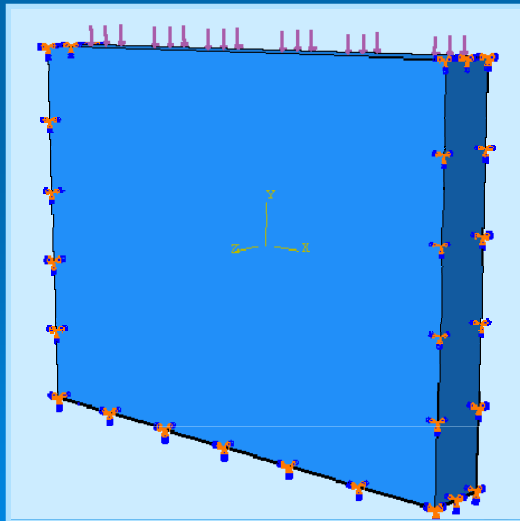


## 3.4 Numerical Analysis

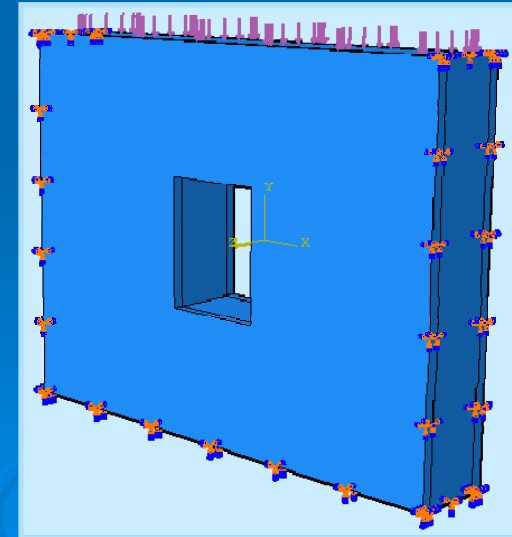
### Parameters of the wall models

| Model | Height×Width×Thickness       | Window hole            | Cement mortar in reinforcement |
|-------|------------------------------|------------------------|--------------------------------|
| M1    | 1500×2000×240mm <sup>3</sup> | none                   | none                           |
| M2    | 1500×2000×240mm <sup>3</sup> | 400×500mm <sup>2</sup> | none                           |
| M3    | 1500×2000×240mm <sup>3</sup> | none                   | 40mm(two sides)                |
| M4    | 1500×2000×240mm <sup>3</sup> | 400×500mm <sup>2</sup> | 40mm(two sides)                |

M1



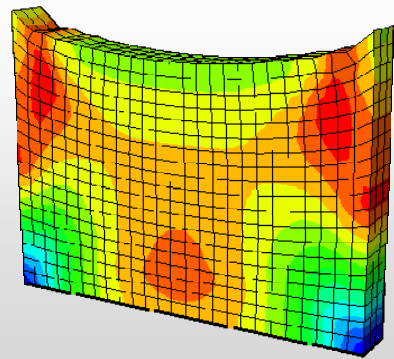
M4



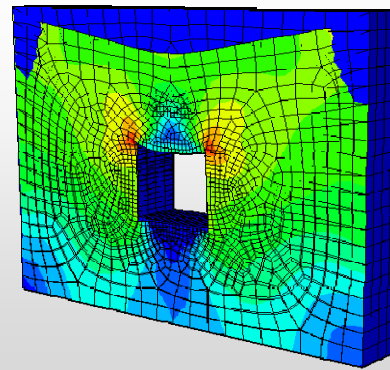


## 3.5 Numerical Results and Analysis

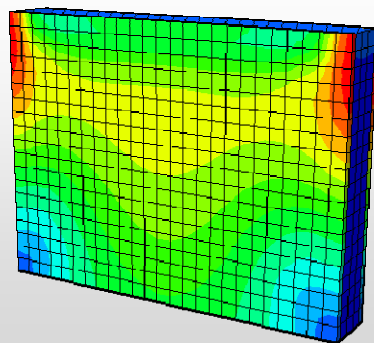
Von Mises stress of the four models



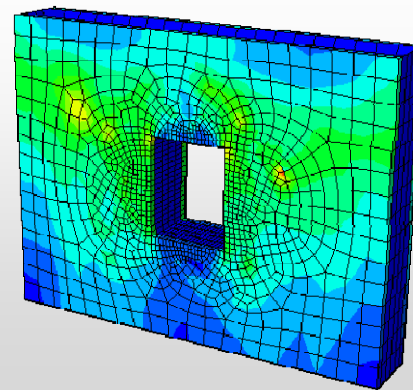
**M1**



**M2**



**M3**

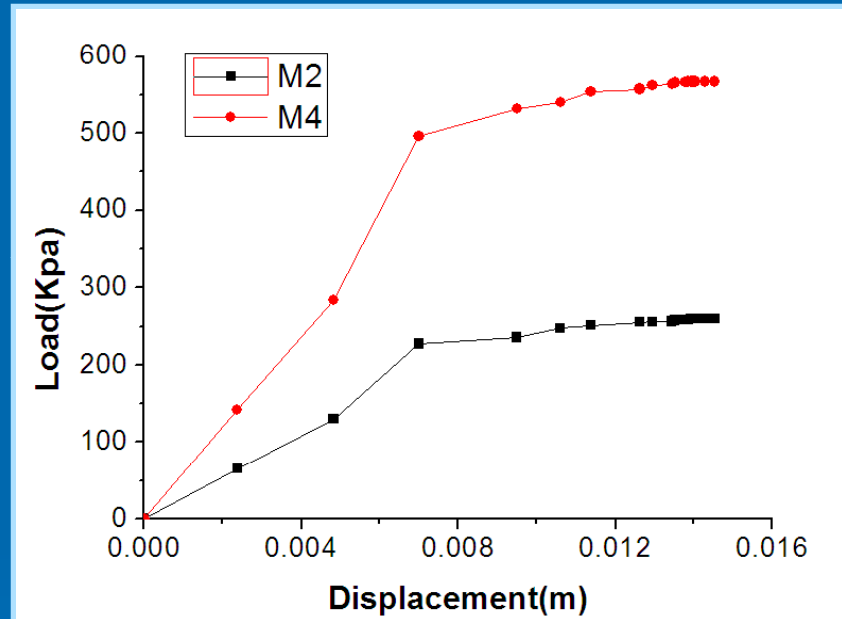
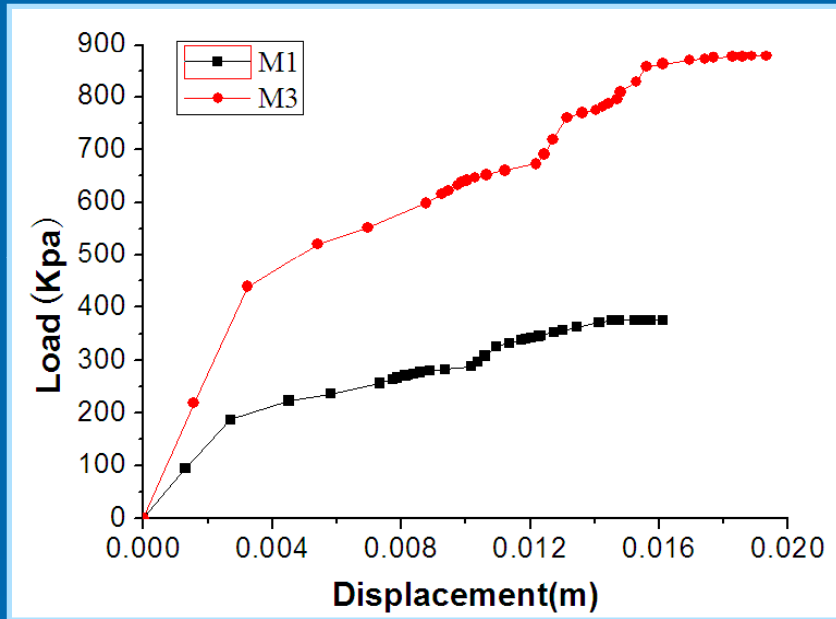


**M4**



## 3.6 Numerical Results and Analysis

Finite element analytical results before and after reinforcement



| Model description     | Ultimate bearing capacity before reinforcement (Kpa) | Ultimate bearing capacity after reinforcement(Kpa) | Increasing percentage (%) |
|-----------------------|--|--|---------------------------|
| Single wall           | 375  | 878  | 134                       |
| Wall with window hole | 260  | 567  | 117                       |



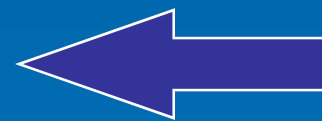


# 4、 Experimental study

## 4.1 Wall Model Designing

| Walls | Sand:Soil:Lime | Height*Width*Thickness       | Window Hole |
|-------|----------------|------------------------------|-------------|
| W1    | 3:1:0.6        | 1500*2000*240mm <sup>3</sup> | 0           |
| W2    | 3:1:0.6        | 1500*2000*240mm <sup>3</sup> | 1           |
| W3    | 3:1:1          | 1500*2000*240mm <sup>3</sup> | 0           |

Note: The proportion in the table is measured in mass



General configuration of the experimental device

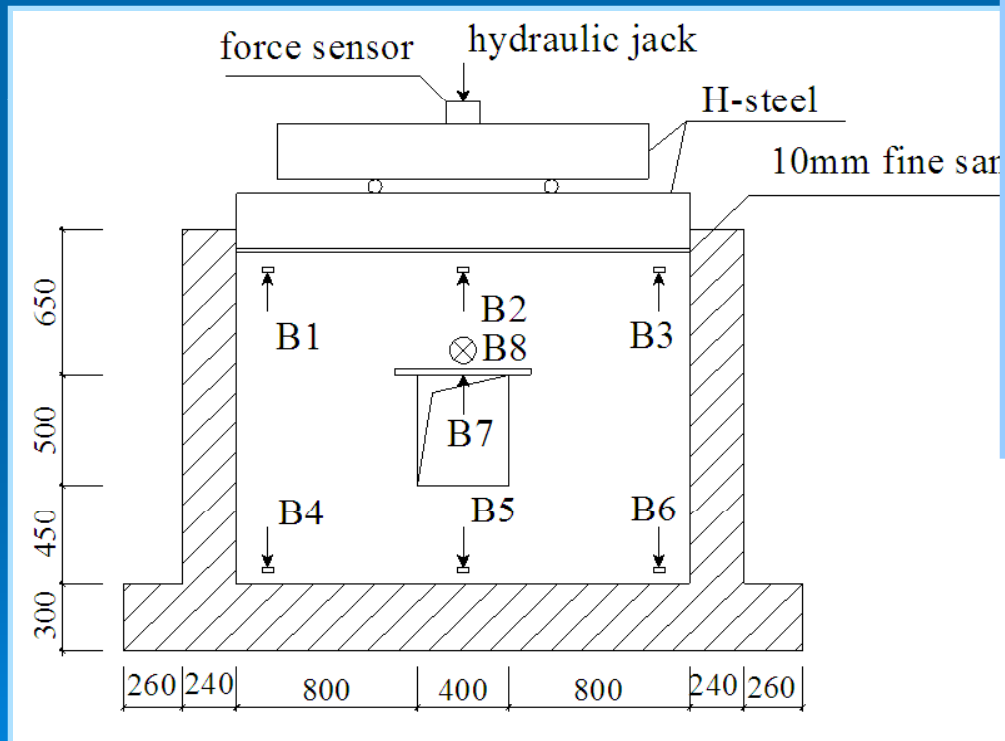


## 4.2 Loading System





## 4.3 Data Collection

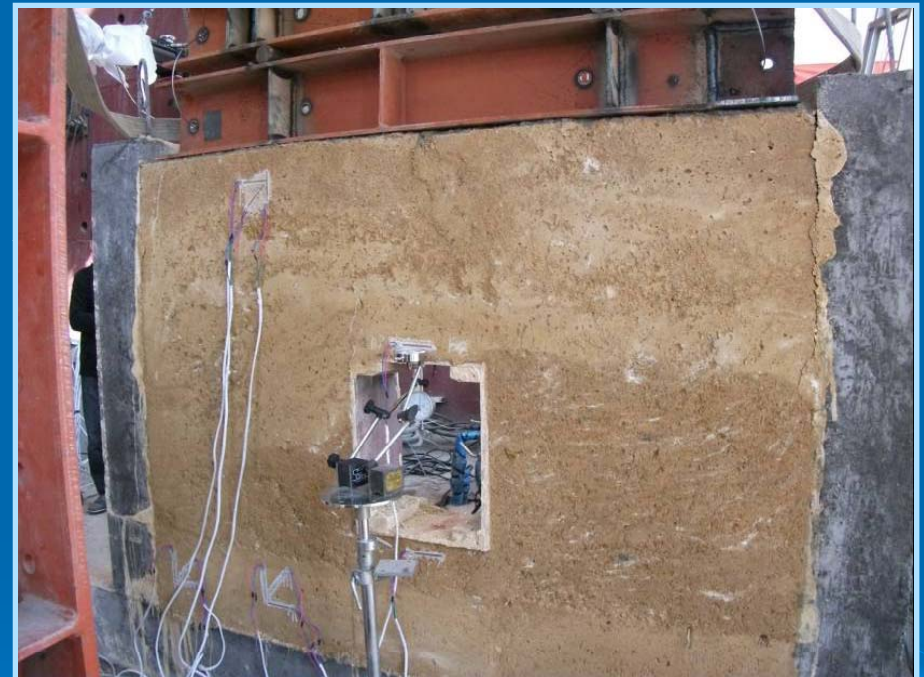
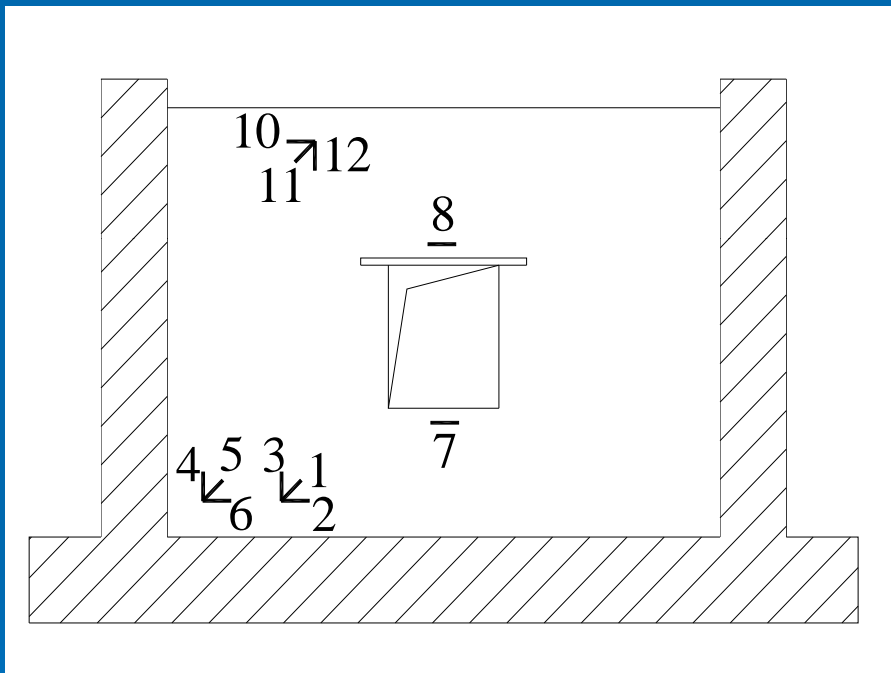


Dial gauges





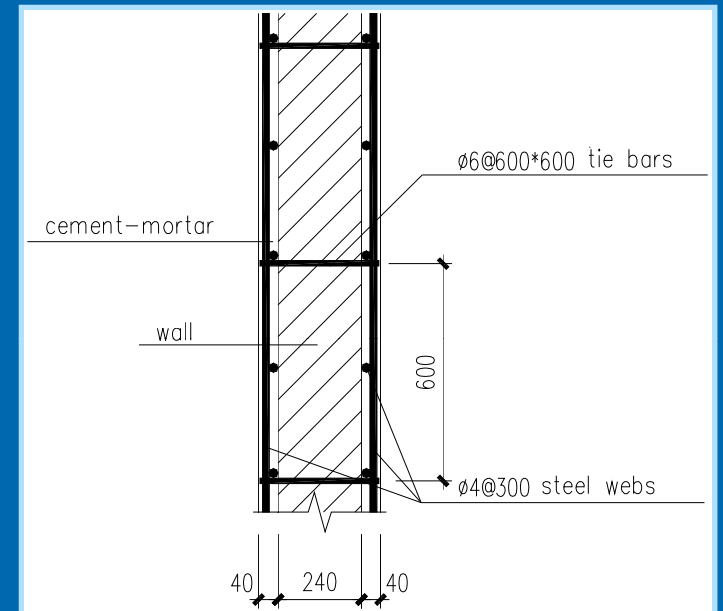
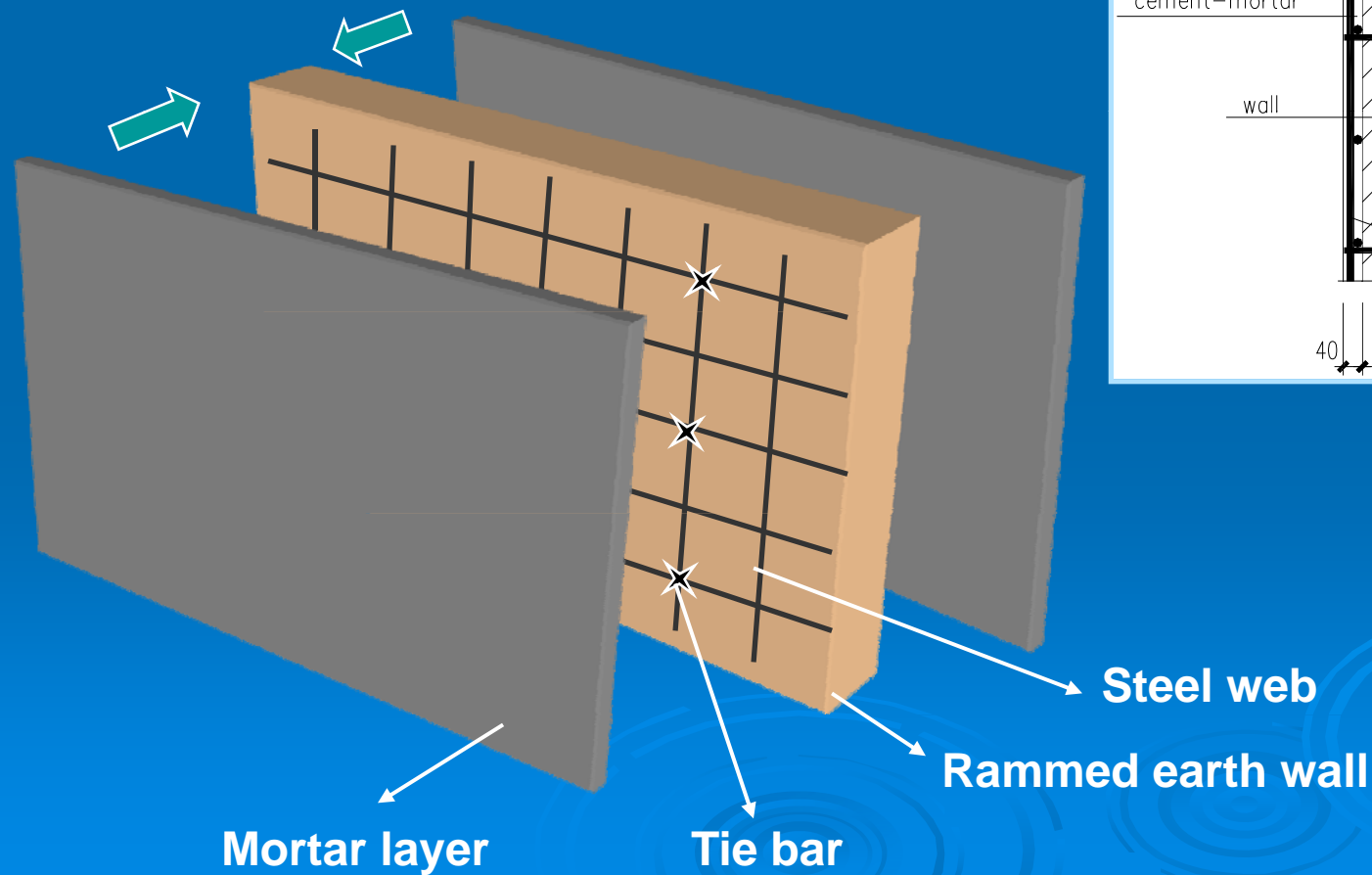
## 4.3 Data Collection



**Strain rosettes**



## 4.4 Cement Mortar-steel Fiber Reinforcement







## 4.5 Failure Characteristics

### Before reinforcement :

*For W1*



*Crack in the upper boundary*



*Crack grows rapidly*

*For W2, W3*



*Cracks on both sides of the upper corner*



*Separation from the frame*



## 4.5 Failure Characteristics

**After reinforcement :**

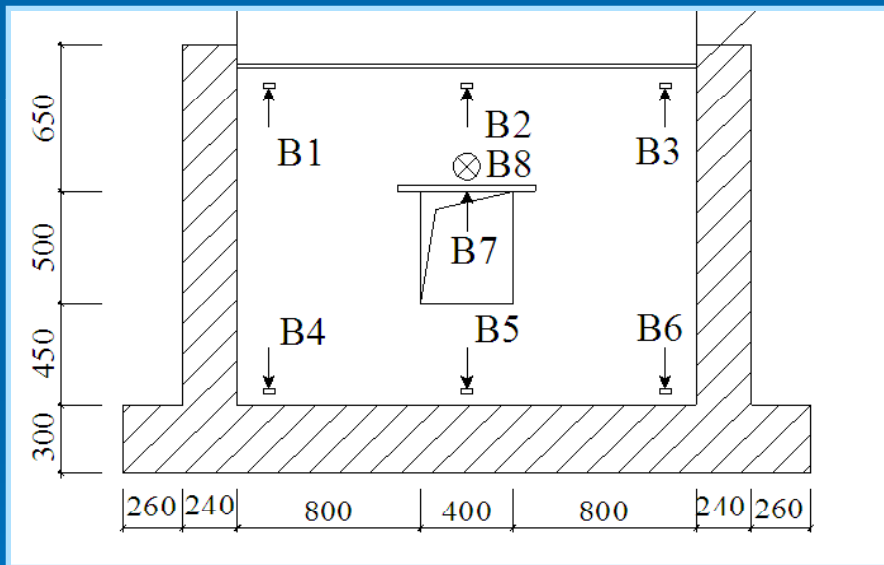
Cohesive failure of the  
rammed earth wall



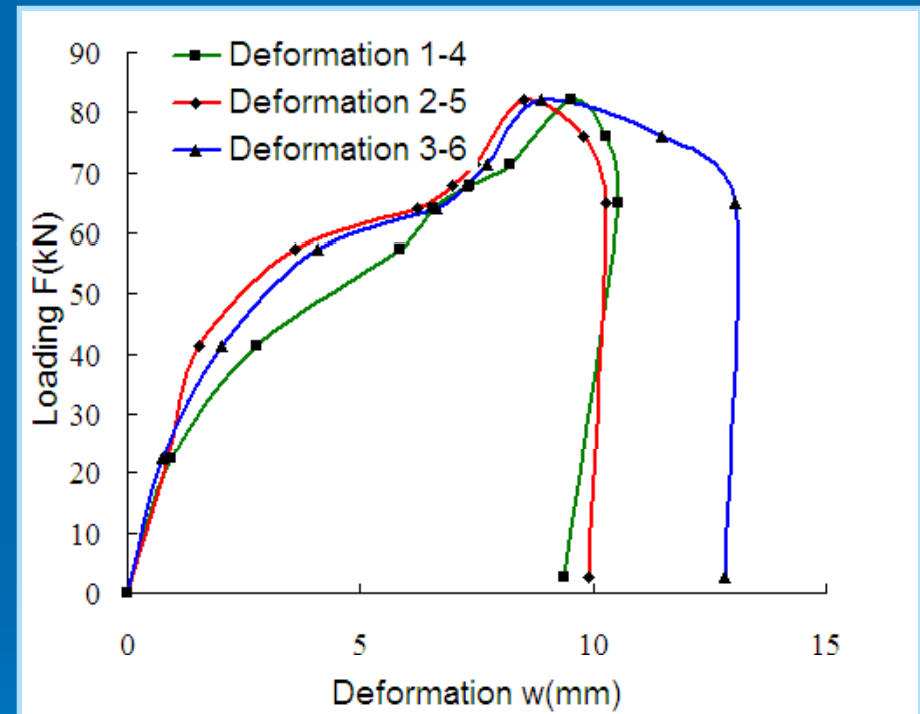
*Separation to the original wall*



## 4.6 Strain and Deformation Analysis



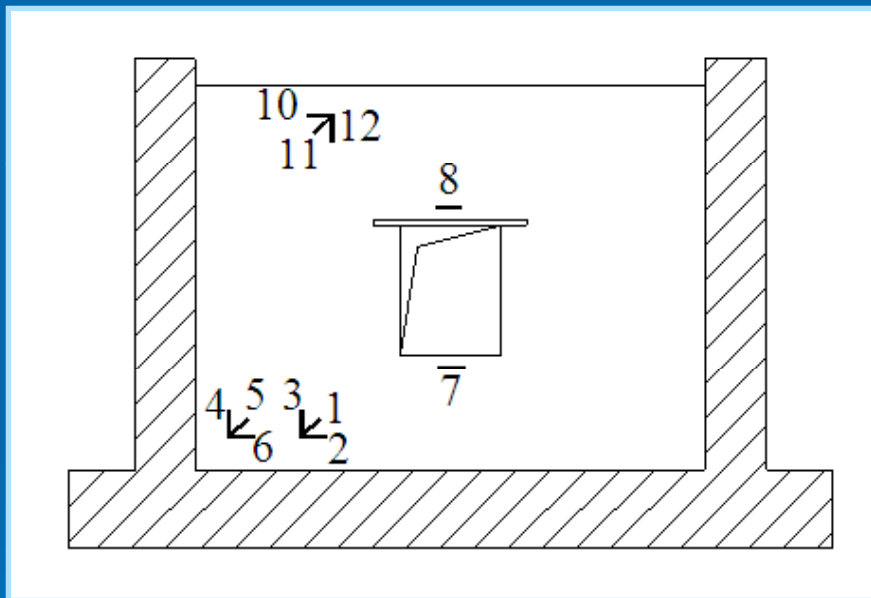
Distribution of Dial Gauges



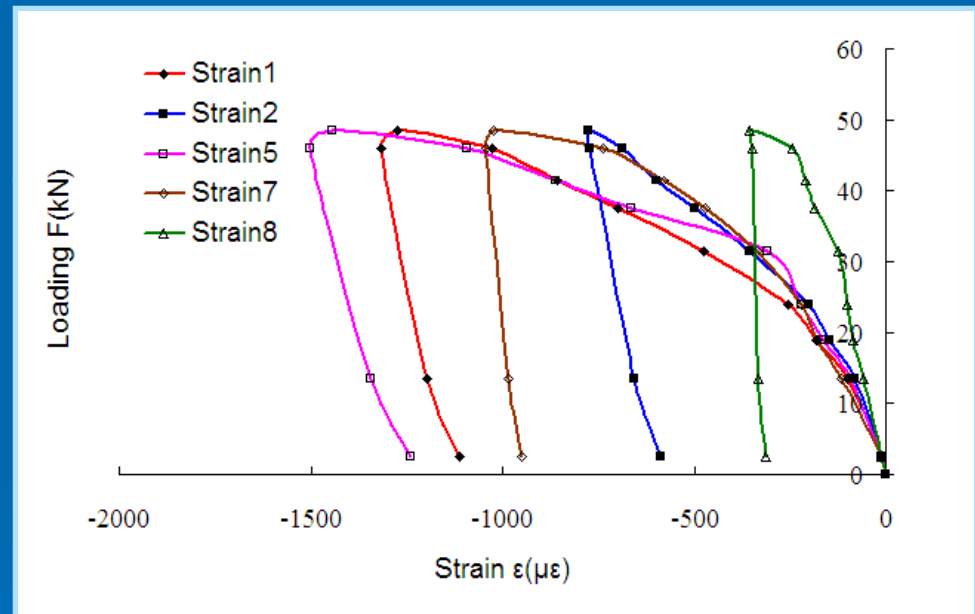
Loading-Deformation Curve of W3



# 4.6 Strain and Deformation Analysis



Distribution of Strain Rosettes

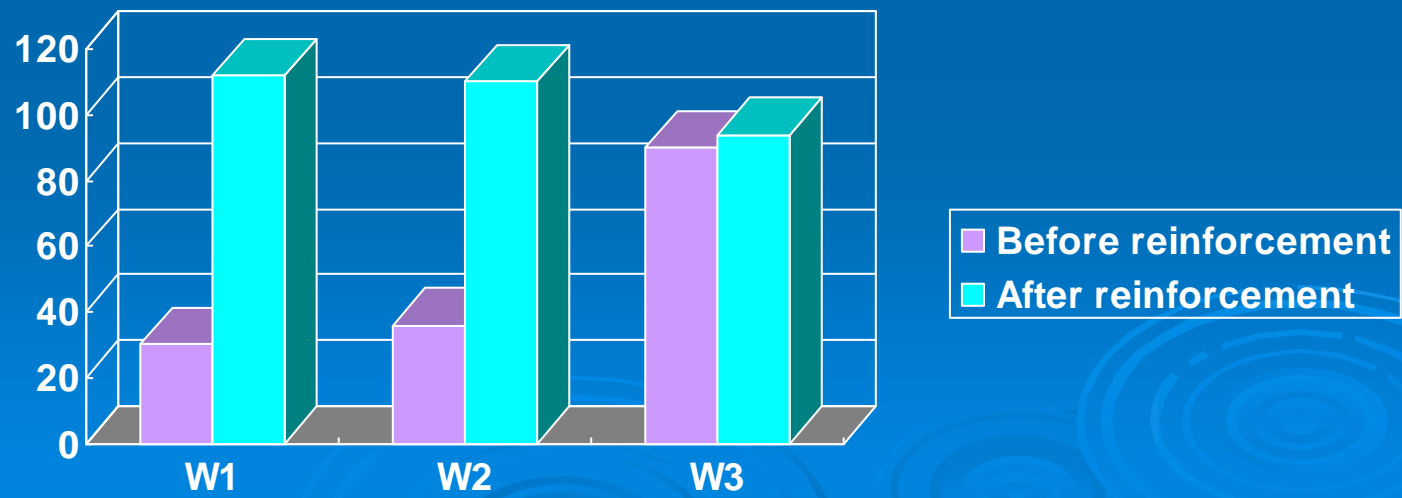


Loading-Strain Curve of W2



## 4.7 Test Results

| Walls | Cracking load (kN) | Ultimate bearing capacity (kN) | Raising in ultimate bearing capacity (%) |
|-------|--------------------|--------------------------------|--|
| W1    | 30                 | 30                             | -  |
| W1'   | 38                 | 112                            | 373%                                     |
| W2    | 13                 | 36                             | -  |
| W2'   | 80                 | 110                            | 306%                                     |
| W3    | 55                 | 90                             | -  |
| W3'   | 69                 | 94                             | 104%                                     |







## 5. Conclusions

- ◆ Cement mortar-steel fiber reinforcement is effective to improve the ultimate bearing capacity of rammed earth wall.
- ◆ Lime helps to improve the strength of rammed earth wall.
- ◆ Boundary conditions affects the final results on the ultimate bearing capacity of the model.
- ◆ The separation of mortar layer from the original wall is due to rammed earth cohesive failure.
- ◆ The FEM results are expected to compare with the test results of the corresponding scaled model, and further studies are expected.

**Thank you!**

